TESC@M[®]

04 Series Regulators - Pressure Reducing

D04XX1792X012

Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS *Pressure rating per criteria of ANSI/ASME B31.3*

Maximum Inlet Pressure

3500 psig / 241 bar

Outlet Pressure Ranges 0-30, 0-60, 0-100 psig 0-2.1, 0-4.1, 0-6.9 bar

Design Proof Pressure 150% of maximum rated

Leakage Internal: Bubble-tight External: < 1 x 10⁻⁶ atm cc/sec He

Operating Temperature¹ -40°F to 165°F / -40°C to 74°C

Flow Capacity $C_V = 0.06$

Maximum Operating Torque 30 in-lbs / 3.4 N • m

Decaying Inlet Characteristic 1.0 Change: 100 psig / 6.9 bar

MEDIA CONTACT MATERIALS

Body

316 Stainless Steel, Brass or Aluminum

Diaphragm

Elgiloy®

Seat

CTFE¹, Teflon[®] or Vespel[®]

Friction Sleeve (inner) Teflon[®]

Remaining Parts

316 Stainless Steel or Brass (on Brass models)

OTHER

Cleaning CGA 4.1 and ASTM G93 Connections

1/8" or 1/4" NPTF

Internal Volume

3.03 cc

Weight (without gauges) Stainless or Brass Models: 1 lb / 0.5 kg Aluminum Models: 0.5 lb / 0.2 kg

Teflon $^{\otimes}$ and Vespel $^{\otimes}$ are registered trademarks of E.I du Pont de Nemours and Company.

Elgiloy[®] is a registered trademark of Elgiloy Corp.

1. CTFE option: maximum temperature of 140°F / 60°C



TESCOM 04 Series space saving and lightweight miniature regulator offers minimal internal volume and is easy to purge resulting in less retention.

Applications

- Analyzers
- Lecture bottles
- Sampling systems

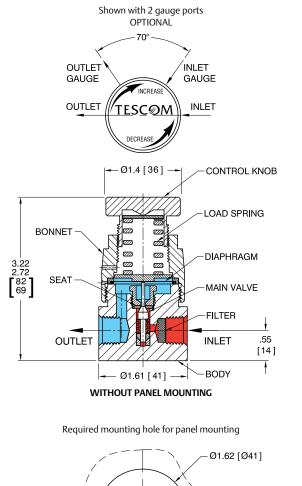
Features and Benefits

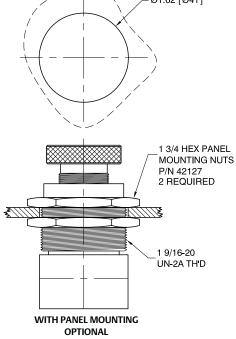
- Compact size (3" / 76 mm high) and constructed with lightweight materials
- Available in 316 Stainless Steel, Brass, or Aluminum body construction
- Eligloy[®] diaphragm provides accurate and stable pressure control
- Minimal internal volume allows for rapid purging and carry-over
- Corrosion resistant
- Various porting configurations are available



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04 Series Regulator Drawing



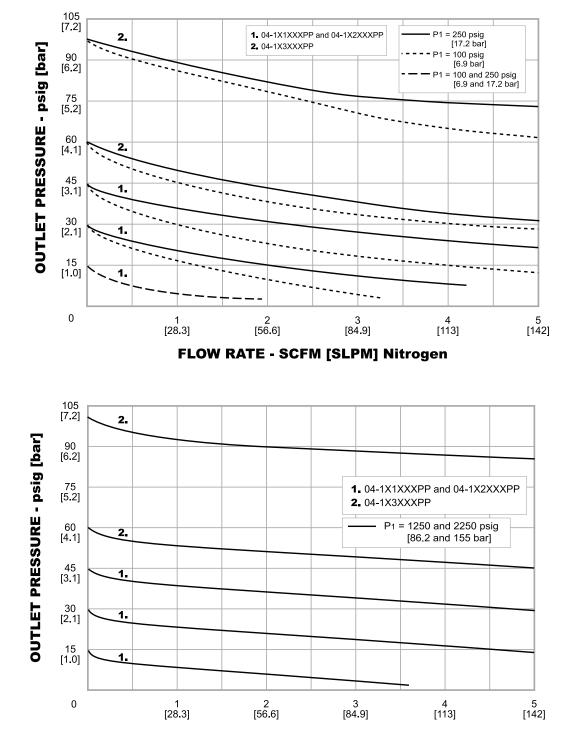


All dimensions are reference & nominal Metric [millimeter] equivalents are in brackets



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04 Series Regulator Flow Charts



For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.

FLOW RATE - SCFM [SLPM] Nitrogen



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04 Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

04-1 3 PP Ζ Ε Α AA GAUGE PORT OPTIONS SIZE, TYPE AND (NUMBER OF PORTS) INLET PRESSURE BASIC BODY AND OUTLET INLET AND OUTLET ADJUSTMENT OPTIONS SERIES TRIM MATERIAL SEAT MATERIAL PRESSURE PORTS SIZE AND TYPE 04-1 **A –** 3500 psig 316/316L 1 – 0-30 psig Without Panel **PP –** 1/8" NPTF Z – None < OUT 241 bar Stainless Steel 0-2.1 bar Mounting IN NN - 1/4" NPTF 316 Stainless A – Black knob Teflon® **2 –** 0-60 psig AA - No Gauge Ports (0) Steel 0-4.1 bar With Panel **B –** 3500 psig Brass 3 - 0-100 psig Mounting OUTLET GAUGE 241 bar Teflon® 0-6.9 bar E – Black knob 316 Stainless Steel/Brass OUT IN **C** – 3500 psig Aluminum AF - 1/4" NPTF (1) AG - 1/8" NPTF (1) Teflon® 241 bar 316 Stainless OUTLET GAUGE INLET GAUGE Steel/Brass **D** – 3500 psig 316/316L **≺** OUT ÌNI 241 bar Stainless Steel CTFE 316 Stainless AT - 1/8" NPTF (2) Steel OUTLET GAUGE E – 3500 psig Brass 241 bar CTFE 316 Stainless OUT IN Steel/Brass BF - 1/4" NPTF (1) F - 3500 psig Aluminum **BG** – 1/8" NPTF (1) 241 bar CTFE 316 Stainless OUTLET INLET Steel/Brass GAUGE GAUGE G - 3500 psig 316/316L OUT Stainless Steel IN 241 bar 316 Stainless **Vespel**[®] BT - 1/8" NPTF (2) Steel OUTLET GAUGE H - 3500 psig Brass 241 bar Vespel® 316 Stainless ÌN Steel/Brass OUTLET GAUGE | - 3500 psig Aluminum 241 bar Vespel[®] **CS –** 1/4" NPTF (2) 316 Stainless OUTLET GAUGE Steel/Brass **≺** OUT ÌN INLET GAUGE **DS –** 1/4" NPTF (2) INLET GAUGE OUT IN OUTLET GAUGE GF - 1/4" NPTF (2)



